**Process Spec:** 1.3.3.1.1.2 - Tube Processing

**Components:** Copper Tube [4.2.7.1.2.1]

**Material:**

**Tooling:**

**Location:** UofA PAS 180
UofA PAS 346

**QC Form:** FCal1-QC-1.3.3.1.2-1 - Tube Traveler

**Process:**

1. *(1.3.3.1.1.2-1)* Visual tube inspection.
2. *(1.3.3.1.1.2-2)* Tube de-burring.
3. *(1.3.3.1.1.2-3)* Tube de-burring inspection.
4. *(1.3.3.1.1.2-4)* Tube cleaning.
5. *(1.3.3.1.1.2-5)* Tube cleaning inspection.
6. *(1.3.3.1.1.2-6)* Tube packaging and storage.

**Remarks:**

- Step 1 must be applied to each individual tube.
- Steps 2 to 6 are applied to each tube accepted in step 1.
- Individual tubes can be taken out of the process at any step.

**Global Process:** [1.3.3.1.1] - Tube Procedures

**Previous:** [1.3.3.1.1.1] - Tube Acceptance Inspection

**Follow-Up:** [1.3.1.7] - Matrix Assembly