

FCAL1 Process Sheet

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Process Spec: 1.3.3.1.1.1 – Tube Shipment Acceptance Inspection

Components: Copper Tube [4.2.7.1.2.1]

Material:

Tooling:

Location: UofA PAS 180

QC Form:

Process:

1. Record packaging (number of boxes/containers) and approximate total number of shipped tubes.
2. Inspect container(s) and boxes. Record damages and conditions.
3. [\(1.3.3.1.1.2-1\)](#) Visual tube inspection of 1 box of tubes.
4. [\(1.3.3.1.1.1-1\)](#) Tube dimension inspection for 200 randomly selected tubes from various boxes.
5. Reject shipment if number of unacceptable tubes is larger than 10% of total shipment.

Remarks:

- Rejection criteria are preliminary.

Global Process: [1.3.3.1.1](#) – Tube Procedures

Previous: none

Follow-Up: [1.3.3.1.1.2](#) – Tube Processing